



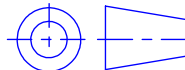


B01C-325-M
Bore dia - 40mm
Piston dia - 25mm
Full stroke -25mm
Lock cyl.area - 12.56cmsq

General Tolerance where not specified									
Liner - length or Diameter					Angular-length of shoter side of the angle				
0.5-6	6-30	30-120	120-315	315-1000	1000-2000	Upto 6	6-30	30-120	120-400
±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±1°	±30°	±10°	±20°

Surface Finish													ZONE			SCALE	1:1		PROJECTION	
Ra Value μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	100				MATERILAS			
Ra Symbol	N1	N3	N2	N4	N5	N6	N7	N8	N9	N10	N11	N12								
																	GROUP No:—		WEIGHT	
																	Block		Wt.Kgs	
			DESCRIPTION												Qty.		Casting/forging/ welding drg.no			
Drawn	Prabhakar		B01C-325-M Block cylinder												01					
Checked	Prabhakar																			
Approved	19/09/21																			
Date	19/09/21																			
Clamping elements type			CLASP BANGALORE-72												SHEET: 1 of 1				Sheet No:	